

**WHAT IS CLAIMED IS :**

1. A perfluoropolyether comprising perfluoroalkyl radical end groups having at least 3 carbon atoms per radical and is substantially free of perfluoromethyl and  
5 perfluoroethyl end groups, and 1,2-bis(perfluoromethyl)ethylene diradical [ $\text{CF}(\text{CF}_3)\text{CF}(\text{CF}_3)\cdot$ ] is absent in the molecule.
2. A perfluoropolyether according to claim 1 wherein said perfluoroalkyl radical has 3 to 6 carbon atoms per radical.
3. A perfluoropolyether according to claim 1 wherein said perfluoropolyether  
10 has the formula of  $\text{C}_r\text{F}_{(2r+1)}\text{-A-C}_r\text{F}_{(2r+1)}$ ; each  $r$  is independently 3 to 6; if  $r = 3$ , both end groups  $\text{C}_r\text{F}_{(2r+1)}$  must be  $n$ -propyl radical; A is selected from the group consisting of  $\text{O-(CF(CF}_3\text{)CF}_2\text{-O)}_w$ ,  $\text{O-(C}_2\text{F}_4\text{-O)}_w$ ,  $\text{O-(C}_2\text{F}_4\text{-O)}_x(\text{C}_3\text{F}_6\text{-O)}_y$ ,  $\text{O-(CF}_2\text{CF}_2\text{CF}_2\text{-O)}_w$ , and combinations of two or more thereof;  $w$  is 4 to 100;  $x$ ,  $y$ , and  $z$  are each independently 1 to 100.
- 15 4. A composition comprising a perfluoropolyether, which comprises perfluoroalkyl radical end groups having at least 3 carbon atoms per radical and is substantially free of perfluoromethyl and perfluoroethyl end groups, and 1,2-bis(perfluoromethyl)ethylene diradical [ $\text{CF}(\text{CF}_3)\text{CF}(\text{CF}_3)\cdot$ ] is absent in the molecule.
- 20 5. A composition according to claim 4 wherein said perfluoroalkyl radical has 3 to 6 carbon atoms per radical.
6. A composition according to claim 4 wherein said perfluoropolyether has the formula of  $\text{C}_r\text{F}_{(2r+1)}\text{-A-C}_r\text{F}_{(2r+1)}$ ; each  $r$  is independently 3 to 6; if  $r = 3$ , both end groups  $\text{C}_r\text{F}_{(2r+1)}$  must be  $n$ -propyl radical; A is selected from the group consisting of  
25  $\text{O-(CF(CF}_3\text{)CF}_2\text{-O)}_w$ ,  $\text{O-(C}_2\text{F}_4\text{-O)}_w$ ,  $\text{O-(C}_2\text{F}_4\text{-O)}_x(\text{C}_3\text{F}_6\text{-O)}_y$ ,  $\text{O-(CF}_2\text{CF}_2\text{CF}_2\text{-O)}_w$ , and combinations of two or more thereof;  $w$  is 4 to 100;  $x$ ,  $y$ , and  $z$  are each independently 1 to 100.

7. A composition according to claim 4, 5, or 6 wherein said composition further comprises a thickener and said perfluoropolyether is present in said composition in the range of from about 0.1 to about 50 weight % based on said composition.
8. A composition according to claim 7 wherein said thickener is selected from the group consisting of poly(tetrafluoroethylene), fumed silica, and boron nitride, and combinations of two or more thereof.
9. A process comprising (1) contacting a perfluoro acid halide, a  $C_2$  to  $C_4$ -substituted ethyl epoxide, a  $C_3^+$  fluoroketone, or combinations of two or more thereof with a metal halide to produce an alkoxide; (2) contacting said alkoxide with hexafluoropropylene or tetrafluorooxentane to produce a second acid halide; (3) esterifying said second acid halide to an ester; (4) reducing said ester to its corresponding alcohol; (5) converting said corresponding alcohol with a base to a salt; (6) contacting said salt with a  $C_3^+$  olefin to produce a prepolyether; and (7) fluorinating said prepolyether.
10. A process according to claim 9 wherein said  $C_3^+$  olefin is a  $C_3$ - $C_6$  straight chain olefin,  $C_3$ - $C_6$  branched chain olefin,  $C_3$ - $C_6$  allyl halide, or combinations of two or more thereof.
11. A process according to claim 9 wherein said process comprises (1) contacting a perfluoro acid halide or a  $C_2$  to  $C_4$ -substituted ethyl epoxide with a metal halide to produce an alkoxide; (2) contacting said alkoxide with hexafluoropropylene or tetrafluorooxentane to produce a second acid halide; (3) esterifying said second acid halide to an ester; (4) contacting said ester with a Grignard reagent to produce a carbinol; and (7) dehydrating or fluorinating said carbinol.
12. A process according to claim 9 wherein said process comprises (1) contacting a perfluoro acid halide, a  $C_2$  to  $C_4$ -substituted ethyl epoxide, a  $C_3^+$  fluoroketone, or combinations of two or more thereof with a metal fluoride to produce an alkoxide; (2) contacting said alkoxide with hexafluoropropylene or tetrafluorooxentane to produce a second acid fluoride; (3) contacting said second

acid fluoride with lithium iodide to produce an acid iodide; and (4) fluorinating said prepolyether.

13. A process according to claim 12 wherein said process further comprises step (3a) reducing the iodide radical of said acid iodide to corresponding hydrogen  
5 radical before the fluorinating step (4).